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005251

D206-802-031
Job Sheet 182562



Part No: D206-802-031

Job Qty: 1 ea

Part Name: Passenger Door Opener LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC IPP Rev:B 12.07.30 AS PER ECN12-624 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		AUG 30 2018 Sign-off AUG 30 2018 SEP 11 2018
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/7/18	0.00	0.00	Start Up Stores/Pkg-1		
105	Packaging	1 pcs		9/7/18	0.00	0.00	Packaging1-3		
110	QC	1 pcs		9/7/18	0.00	0.00	QC4		
115	DC	1 pcs		9/7/18	0.00	0.00	DC		
120	Packaging	1 pcs		9/7/18	0.00	0.00	Packaging3-1		
130	QC21-FG	1 Ea		9/7/18	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and create labels per PPP D206-802-031 CHG002
Descriptions: 120 - Identify and pack for shipping as per PPPDD206-802-031

AUG 30 2018

Sign-off

AUG 30 2018

SEP 11 2018

SEP 12 2018

SEP 12 2018

SEP 12 2018

SEP 12 2018

SEP 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3242-5-4	Rivet	3 Ea (3 ea)	90-Start up Operation	F116583-2
CR3243-5-4	Rivet	2 Ea (2 ea)	90-Start up Operation	F116583
D3552-17	Door Prop	1 Ea (1 ea)	90-Start up Operation	5046361
D3622-5	Ball Stud	1 Ea (1 ea)	90-Start up Operation	3108892
D4115-041	Litter Door Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5106296
D4115-5	Doubler	1 Ea (1 ea)	90-Start up Operation	F118106
MS20426AD4-5	Rivet	2 Ea (2 ea)	90-Start up Operation	5083538
MS20600-AD4W2	Rivet	9 Ea (9 ea)	90-Start up Operation	5095301
MS21073L5	Anchor Nut	1 Ea (1 ea)	90-Start up Operation	5083550
NAS1149C0532R	Washer	3 Ea (3 ea)	90-Start up Operation	5089242
NAS1149C0563R	Washer	3 Ea (3 ea)	90-Start up Operation	5060989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR3242-5-4	3	65	0
	CR3243-5-4	2	59	0
	D3552-17	1	5	0
	D3622-5	1	0	0
	D4115-041	1	0	0
	D4115-5	1	10	0
	MS20426AD4-5	2	2,122	0
	MS20600-AD4W2	9	224	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Desi _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	Against DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
					MRB (QSI042) Approval
					Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval

Container No: S106937
 Part: D206-802-031
 Job No: 182562
 Serial No/Batch: S106937
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH10-44 Issue 1 per FASSTC SR029331



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Root Cause			
Environment	☐	☐	
Design	☐	☐	
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

		wer Loss/Surge	☐	Positioned Wrong
		lio/Program	☐	Outside Dimensions
		ain	☐	Over/Under tolerance
			☐	Part Incorrect
		Weld	☐	Part Lost/Missing
		Wrong Stock Pulled	☐	Part Moved
		Out of Sequence	☐	Drawing
		Off-set	☐	Finish
		Mislabeled	☐	Misread
		Fit/Function	☐	Turning Sequence
		Misaligned/off center	☐	

MS21073L5	1	26	0
NAS1149C0532R	3	307	0
NAS1149C0563R	3	388	0

Part Specifications

Specifications could not be found.

Plex 8/28/18 10:36 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

5.0 PARTS LIST**5.1 D206-802-029/-030 Crew Door Opener Kits**

Qty -029	Qty -030	Part Number	Description
		D206-802-029	CREW DOOR OPENER KIT, LH
		D206-802-030	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
1	1	D3622-5	BALL STUD
1	1	D4110-3	DOUBLER, SILL
1		D4114-1	DOOR DOUBLER, LH
	1	D4114-2	DOOR DOUBLER, RH
4	4	MS20426AD4-5	RIVET
32	32	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

REFERENCE ONLY**5.2 D206-802-031/-032 Passenger Door Opener Kits**

Qty -031	Qty -032	Part Number	Description
		D206-802-031	PASSENGER DOOR OPENER KIT, LH
		D206-802-032	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	2	D3622-5	BALL STUD
	1	D4112-1	AFT SILL DOUBLER
1	1	D4115-5	DOUBLER
1		D4115-041	LITTER DOOR BRACKET ASSY
3		CR3242-5-4	RIVET
2		CR3243-5-4	RIVET
2	4	MS20426AD4-5	RIVET
9	14	MS20600AD4W2	RIVET
1	2	MS21073L5	ANCHOR NUT
3	6	NAS1149C0532R	WASHER
3	6	NAS1149C0563R	WASHER

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D206-802-031

Description: PASSENGER DOOR OPENER, LH

[illegible]